



Heavy Duty Soldering Iron ZI-8015 150W ZI-8020 200W ZI-8030 300W

Features :

1. Use for high power soldering jobs, such as soldering metal sheets, or as a branding tool.
2. It can also be used to cut vinyl canopy fabric.
3. Comes with heavy duty stand
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Operating Instruction

1. Check that the voltage on the soldering iron is same as source of current.
2. Make sure iron tip is in fixed position and screw is tightened.
3. Connect soldering iron to mains current.
4. Surfaces of the connection points must be clean.
5. “Tin” the tip by covering the heated tip with rosin core solder.
6. Use the soldering iron to heat the connection points, not the solder.
7. Apply only enough solder to the heated parts.
8. Allow the joint to cool undisturbed.
9. Clean the tip with a wet sponge while the tip is still heated.
10. Turn it off by setting the switch to OFF position
11. Unplug the soldering iron and let the iron cool down naturally.

Safety Notes

1. Tip is very hot during operation. Do not touch
2. Place the heated soldering iron on a heatproof surface.
3. After finished using the soldering iron, cool the iron naturally on the stand.
4. Do not immerse in water or use in damp or wet conditions!
5. Always place the soldering iron on the original stand between soldering operations and when not in use.
6. Always wear suitable protective clothing and safety glasses.
7. Solder and flux fumes may be hazardous, always ensure adequate ventilation when soldering.
8. This soldering iron is manufactured to the highest standards. Do not carry the soldering iron by the mains cord, or use it for purposes it was not designed
9. Protect the cord from heat and sharp edges. Do not use the cord to remove the plug from the socket outlet.
10. To prevent tip freezing, always loosen the tip after cooled down before storing.
11. If the cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.
12. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they supervised or have received instruction concerning use of the appliance by a person responsible for their safety.